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D2324**Job Sheet 210912****Part No:** D2324**Job Qty:** 6 pcs**Part Name:** Strut Assembly**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 6/26/20**Job Tracking No:****Due Date:** 7/27/20**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** DWG REV C IPP: E 03.02.28 Reformat; Incorporated D2324-3 & D2324-5 KJ/RF**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	6 pcs	7/25/20	0.00	0.08		Small Fab - 1		DAS JUL 24 2020 58 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
110	QC 5	6 pcs	7/25/20	0.00	0.00		QC 5 - 10		DAS JUL 24 2020 82 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							QC 5 - 82		
120	Powdercoat - 1 White GI(A)-	6	7/27/20	0.00	1.25		Powdercoat - 1 - B4B		

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B4B <i>M254469.</i> pcs START: 7:35. O.I.T.: 320° FINISH 18:05.				Powdercoat - 2 - B4B Powdercoat - 3 - B4B Powdercoat - 4 - B4B Powdercoat - 5 - B4B Powdercoat - 6 - B4B Powdercoat - 7 - B4B Powdercoat - 8 - B4B Powdercoat - 9 - B4B Powdercoat - 10 - B4B		<i>20-07-28.</i>		<i>DAS 34 2.89</i>	
130 QC 3	6 pcs	7/27/20	0.00 0.00	QC 3 - 10					
				QC 3 - 13					
				QC 3 - 15					
				QC 3 - 17					
				QC 3 - 18					
				QC 3 - 2					
				QC 3 - 28					
				QC 3 - 3					
				QC 3 - 30					
				QC 3 - 34					
				QC 3 - 36					
				QC 3 - 41					
				QC 3 - 51					
				QC 3 - 58					
				QC 3 - 59					
				QC 3 - 68					
				QC 3 - 9					
				QC 3 - 40		JUL 28 2020	DAS 40		
				QC 3 - 19			9-89		
				QC 3 - 43					
				QC 3 - 24					
				QC 3 - 61					
				QC 3 - 81					
				QC 3 - 82					
				QC 3 - 87					
140 Packaging 3-1 - Stock - B4B	6 pcs	7/27/20	0.00 0.00	Packaging 3 - 1 - B4B					
				Packaging 3 - 2 - B4B					
				Packaging 3 - 3 - B4B		JUL 28 2020	DAS 80		
				Packaging 3 - 4 - B4B		ST 367	9-89		
				Packaging 3 - 5 - B4B					
				Packaging 3 - 6 - B4B					
				Packaging 3 - 37 - B4B					
150 QC 21 - SA	6 pcs	7/27/20	0.00 0.00	QC 21 - SA - 21					
				QC 21 - SA - 70					
				QC 21 - SA - 9					
				QC 21 - SA - 77		JUL 29 2020	DAS 77		

Part Op 100 - Assemble as per Dwg D2324.
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum), START TIME: _____
 130 - (QC3- Inspect Part Finish)
 140 - (Identify as per dwg & Stock Location: _____)
 150 - (QC21- Final Inspection - Work Order Release)

O'K 630

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-12A <i>ST348</i>	Bolt	12 Ea (2 ea)	100-Small Fab - 1	<i>S2S1216</i>
D2324-3 <i>ST367</i>	Bar	6 pcs (1 ea)	100-Small Fab - 1	<i>S18-318</i>
D2324-5 <i>A127</i>	Strap	12 pcs (2 ea)	100-Small Fab - 1	<i>S268041X10</i>
MS21042L3 <i>303</i>	Nut	12 Ea (2 ea)	100-Small Fab - 1	<i>S267766</i>
NAS1149D0363J <i>ST367</i>	Washer	24 Ea (4 ea)	100-Small Fab - 1	<i>S2791063</i>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3-12A	12	92	0
	D2324-3	6	19	0
	D2324-5	12	10	0
	MS21042L3	12	869	0
	NAS1149D0363J	24	231	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					



Container No: S290044



Part: D2324

Job No: 210912

Serial No/Batch: S290044

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 07/24/20

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